

Raman study of multiwalled carbon nanotubes functionalized with oxygen groups

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We present changes in the first and second order Raman spectra of multiwalled carbon nanotubes (MWNTs) functionalized with oxygenated groups. The oxygen groups were introduced onto the nanotube surface through two strong acid purification routes: (1) reflux in concentrated (70%) HNO₃ acid for 4 h at 80 °C and (2) ultrasonification in 3 HNO₃ (70%):1H₂SO₄ (98%) for 8.5 h. Raman spectroscopy, using two laser excitation wavelengths (514.5 and 632.8 nm), x-ray photoelectron spectroscopy, and thermal gravimetric analysis were employed to study the evolution of the products. All the techniques revealed a higher degree of functionalization for scheme 2 compared to scheme 1. Charge transfer phenomena were manifested by a shift of the C1s core level towards higher binding energies. We found that the intensity of both the *D* and *G* energy Raman modes if normalized to the second order mode *D*^{*} mode follows similar trends upon acid treatments. We interpret this result together with the observed dispersion of *G* mode as an indication that the *G* mode in carbon nanotubes is defect induced in a double resonant process. Both acid schemes cause an upshift of *D* and *G* Raman modes, due to intercalation of acid molecules, exerting pressure on the *sp*² structure and an electron transfer from the π states in MWNTs to the oxygen atoms. © 2006 American Vacuum Society. [DOI: 10.1116/1.2180257]

I. INTRODUCTION

Carbon nanotubes (CNTs) constitute a class of one-dimensional functional structures. Due to their structures and dependent electronic and mechanical properties, they have emerged as one of the foremost building blocks of nanoscale science. They are thought to have a number of potential applications, for example, as gas storage media, high strength composite materials, sensors, actuators, catalyst supports, field emission displays, nanopropes, and as molecular wires for the next generation electronic devices.¹⁻⁵ However, the application of as grown nanotubes is technologically difficult due to the nonreactive nature of the CNT surface, the presence of impurities (amorphous carbon, fullerenes, and catalyst particles), and the natural agglomeration of CNTs into bundles. To overcome these problems a modification of the carbon nanotubes by changing their surface chemical composition has proven to be efficient.

The use of oxidation reactions is often utilized as a purification method for cleaning raw CNT material and for chemical shortening of CNTs.⁶⁻¹² For example, concentrated 3:1 H₂SO₄/HNO₃ mixtures have been employed to cut highly entangled long ropes of CNTs into short open-ended pipes. As a result of the chemical oxidation, the ends and often the sidewalls of the nanotubes are covered with oxygen-containing groups such as carboxylate and ether groups. The carboxylic groups at the tube ends play an important role in CNT chemistry. They have been exploited for further derivatization and have served as a starting point for tethering a variety of different chemical moieties onto nano-

tube surfaces. In addition treatment in strong acids can also damage the walls of the nanotubes and thus produce carbonaceous impurities. The repulsive reactions between the covalent bonded oxygen groups prevent the aggregation into bundles.

Raman spectroscopy has been a sensitive probe of the electronic structure in carbon nanotubes and presence of defects. The *D* mode at around 1300 cm⁻¹ in the first order Raman spectra of CNTs is induced by disorder in a double resonance process. The relative intensity of this mode can provide direct evidence of covalent modification and defect concentration. When estimating the defect concentration, the *D* mode intensity is usually normalized with respect to the intensity of the *G* mode at around 1600 cm⁻¹. This approach relies on the assumption that the intensity of the *G* mode is independent of defect concentration and originates from a single resonant Raman process. On the other hand if the *G* mode is defect induced, as was suggested in Ref. 13, this procedure for normalizing the intensity is no longer correct.

One of the main purposes of this article is to present first and second order Raman spectra of multiwalled carbon nanotubes (MWNTs) functionalized with oxygenated groups. The oxygen groups were introduced onto the nanotube surface through two strong acid purification routes: (1) reflux in concentrated (70%) HNO₃ acid for 4 h at 80 °C and (2) ultrasonification in 3 HNO₃ (70%):1H₂SO₄ (98%) for 8.5 h. By normalizing the intensity of the first order *D* and *G* peaks with respect to the second order overtone mode *D*^{*}, we show that not only the *D* mode but also the *G* mode is determined by a defect induced, double resonance process. In addition x-ray photoelectron spectroscopy (XPS) and thermal gravimetric analysis (TGA) have been used to obtain

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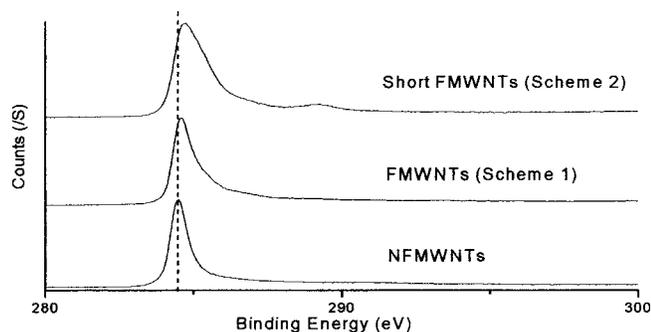


FIG. 1. XPS C1s peaks of NF, F (scheme 1), and S (scheme 2) nanotubes.

information on the chemical bonding configurations and purity of the MWNTs after the two strong acid treatments.

II. EXPERIMENTAL PROCEDURES

MWNTs made by thermal chemical vapor deposition (CVD) process were obtained after washing in HCl from Sun Nanotech Co. Ltd. People's Republic of China. They have average diameters of 10–30 nm and average lengths of 1–10 μm and sample purity of 85%. According to the manufacturer's specifications the HCl treated product was composed of $\sim 85\%$ nanotubes, $\sim 10\%$ amorphous carbon, and $\sim 5\%$ NiO and FeO. These nanotubes are denoted as pristine (P). Subsequently, MWNTs were further purified under scheme 1. This involves refluxing the pristine nanotubes at concentrated HNO_3 (70%) for 4 h at 80 $^\circ\text{C}$. The solid product was collected on a polytetrafluoroethylene (PTFE) membrane (Millipore porous filter, 0.2 μm) after diluting with de-ionized water until the filtrate pH became nearly neutral. The collected nanotubes on the membrane were dried overnight in an oven at 80 $^\circ\text{C}$. These nanotubes, purified under scheme 1, are deemed as functionalized (F).

MWNTs were also treated under scheme 2. This involves sonication in a solution of HNO_3 (70%)/ H_2SO_4 (98%) for 8.5 h. The suspension was then diluted with water to neutral pH and filtered through a PTFE membrane under vacuum. After drying overnight the collected solid flaked off from the membrane. These tubes are referred to as short nanotubes (SMWNTs). The samples of nanotubes (pristine, FMWNTs, and SMWNTs) were suspended in organic solvent *N,N*-dimethylformamide (DMF) and sonicated for 2–3 h to allow even dispersion. Subsequently they were deposited onto a Au coated Si substrate using a drop dry technique producing a thick layer. Pristine nanotubes were nonsoluble in polar solvents such as DMF (were sunk at the bottom after several minutes), while the acid treated ones provided a black solution for several days which suggests that some hydrophilic groups such as carboxyl and hydroxyl are introduced and the tube ropes are unbundled to some extent. Pristine nanotubes sonicated in DMF are referred to as nonfunctionalized (NF).

Raman spectra were collected, employing a Labram 300 micro-Raman system. Two different lasers of wavelengths at 514.5 nm (Ar^+ ion) and 632.8 nm (He/Ne) were used as

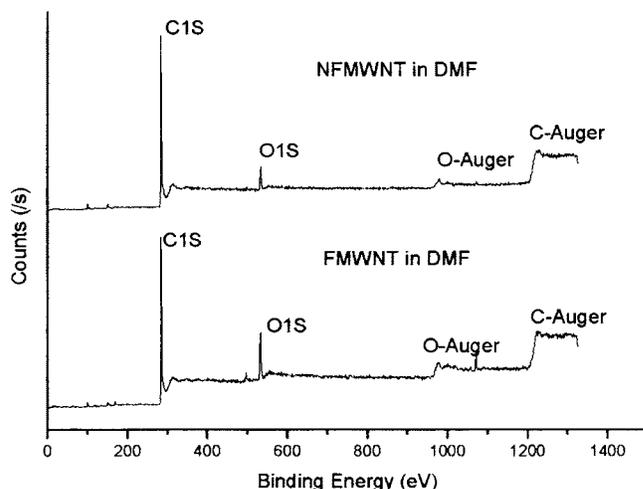


FIG. 2. XPS survey scan of NF and F nanotubes.

excitation sources. The micro-Raman system provides spectral resolutions of 1.4 cm^{-1} (for 514.5 nm) and 1 cm^{-1} (for 632.8 nm) per pixel with 1800 groove/mm grating. The laser power impinging on the sample was kept constant at 3.5 mW with a 100 \times objective. Nine measurements were acquired at different locations on each sample. The Raman spectra were base line corrected using linear function and then the peaks were fitted using a Gaussian/Lorentzian function. Due to the high thickness of the deposited MWNT layers, surface enhanced Raman spectroscopy (SERS) related effects were not observed. XPS data were obtained using a high resolution electron spectroscopy for chemical analysis (ESCA) spectrometer. The TGA was done with Pyris 1 TGA analyzer (Perkin Elmer). The MWNT sample weight was 3.5 mg. The tests were performed under flowing nitrogen atmosphere at a temperature range between 90 and 860 $^\circ\text{C}$ with a step of 15 $^\circ\text{C}/\text{min}$.

III. RESULTS AND DISCUSSION

A. XPS

The treatment of MWNTs in acids leads to a drastic change in the position of the C1s core level. Figure 1 shows the C1s spectra of nonfunctionalized MWNT material (NF), after treatment under schemes 1 (F) and 2 (S). The core level of the samples F and S is shifted by 0.11–0.2 and 0.46–0.55 eV towards higher binding energies. Also their line shape is considerably broad and asymmetric at the high energy binding side. The degree of asymmetry increased drastically for the S, giving 0.9, 1.1, and 1.4 eV as the width at half maximum for NF, F, and S specimens, respectively. This suggests that there are several bonding configurations related to carbon based functional groups. Moreover an additional structure develops around 289 eV binding energy for the S sample.

Figure 2 presents a full survey scan of NF and F. From these scans, the prominent peaks are the C1s and O1s and Auger peaks. A small amount of nitrogen (~ 1.5 at. %) is due to the immersion in DMF.¹⁴ Commonly metal catalysts

TABLE I. Assigned percentage composition of carbon-containing surface groups for NF, F (scheme 1), and S (scheme 2) nanotubes.

Sample	C=C % (284.5 eV)	C-C % (285.2 eV)	C-O % (286.25 eV)	C=O % (286.9 eV)	C-OH % (287.8 eV)	HO- C=O % (288.9 eV)	OCOO % (289.5 eV)	Satellite peak (291 eV)
NF	55.22	14.61	8.37	4.91	3.39	3.55	3.81	6.14
F	57.19	13.46	9.60	4.43	4.29	2.75	1.35	6.93
S	32.71	34.74	12.15	5.71	6.47	5.01	1.59	1.63

are located inside the nanotubes and/or are encapsulated by amorphous carbon or graphite layers. XPS is a surface sensitive technique with a probing depth between 1.5 and 6 nm.¹⁵ Due to the limiting probe depth of XPS, Fe2P and Ni2P peaks originating from metal catalysts were not measurable.

The XPS analysis of C1s and O1s spectra of the NF, F, and S materials revealed that approximately 3.3%–5.5%, 8%–14%, and 16% of oxygen are bound to surface carbon atoms. The C1s envelope in the XPS spectrum of acid and nonacid treated nanotubes could be fitted using Gaussian function, summing peaks from eight types of carbon bonds: C=C (284.5 eV), C-C (285.2 eV), C-O (286.25 eV), hydroxyls C-OH (286.2 eV), carbonyls C=O (aromatic: 286.9 eV and aliphatic: 287.8 eV), carboxyls HO-C=O (288.4–289.5 eV), carbonates OCOO (289.5 eV), and a satellite peak (291 eV). Table I provides the assigned percentage composition of carbon-containing surface groups for NF, F, and S samples. These results provide evidence that surface oxygen groups were introduced to the carbon surface by acid treatment.

It has been generally accepted for oxidized graphites and also for carbon nanotubes that the carboxyl groups are mainly situated on the edges of the sheets and at the open ends of the tubes, whereas hydroxyl and carbonyl groups are most likely to be found on the basal planes and tube walls, respectively. The relatively higher concentration of -COOH in S nanotubes is consistent with the higher degree of open edges relative to that of F nanotubes.

The shift of the C1s line shape provides evidence for charge transfer between the oxygen molecule, present in the acids, and the carbon nanotubes. Oxygen and nitrogen have a higher electronegativity than carbon. Therefore nitric oxides can easily extract electrons from the tube wall shifting the C1s core level to the higher energy side. Similar shifting has been observed during fluorination of carbon nanotubes.^{16,17}

B. Raman spectroscopy

Although Raman spectroscopy is a powerful tool to characterize single wall carbon nanotubes (SWNTs) it has not proven so successful with MWNTs. Most of the characteristic differences that distinguish between the Raman spectra in carbon nanotubes from that of graphite are not evident in MWNTs. The radial breathing modes (RBM), associated with large diameter tubes is too weak to be observed. The

Raman features associated with the small diameter inner tubes have been observed only under resonance conditions (SERS).

Figure 3 presents Raman spectra, acquired at 514.5 nm excitation, collected from (a) pristine (P) (nonfunctionalized material in powder form), (b) pristine material in thin film form (NF), (c) MWNTs functionalized under scheme 1 (F), and (d) MWNTs functionalized under scheme 2 (S). The most important features seen in Fig. 3 are the disorder induced *D* band at 1320–1370 cm⁻¹, its second harmonic *G'* (shoulder in *G*) at 1601–1612 cm⁻¹, and the tangential *G* band at 1530–1610 cm⁻¹ which is related to the graphite tangential *E*_{2g} Raman active mode where the two atoms in graphene unit cell are vibrating tangentially one against the other. Second order weak bands also occur at 2682–2692 and 2914–3218 cm⁻¹. Higher order Raman modes are also visible in the region of 4255–4320 cm⁻¹. The spectra have been normalized to the highest peak intensity. Throughout the present article the intensity of the *D* and *G* band features refers to their most intense points, unless stated explicitly.

In Fig. 3, the RBMs observed in the low frequency region (100–200 cm⁻¹) are broadened and their intensity is weak. This is related to the large diameter of the MWNTs under investigation. At a fixed *E*_{laser} value the RBM linewidths are found to increase with increasing nanotube diameter.¹⁸

The *D* band is activated in the first order scattering process of *sp*² carbons by the presence of in plane substitutional heteroatom vacancies, grain boundaries, or other defects and by finite size effects, all of which lower the crystalline symmetry of the quasiinfinite lattice. Therefore the *D* mode can

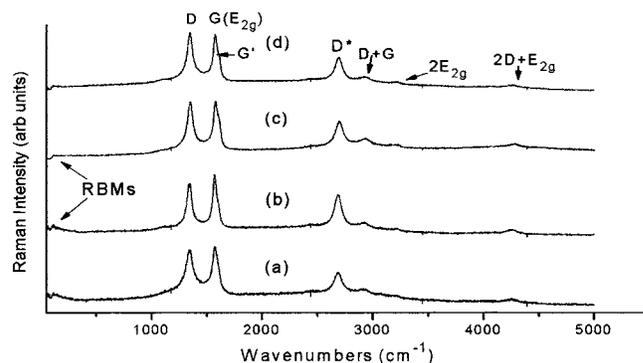


FIG. 3. Raman spectra at a laser of 514.5 nm excitation of P (powder) (a), NF (b), F (c), and S (d) nanotubes.

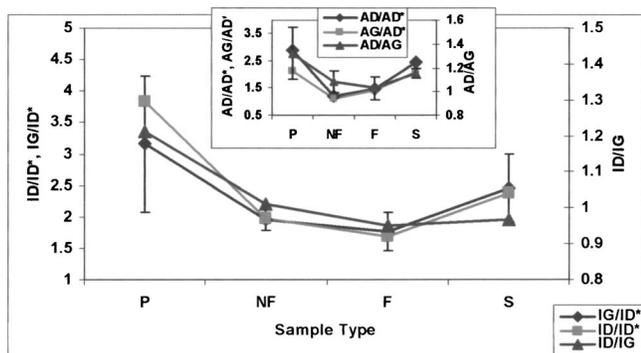


FIG. 4. Relative intensities: I_D/I_D^* , I_G/I_D^* , and I_D/I_G of the Raman peaks for P, NF, F, and S samples using a 514.5 nm excitation wavelength. Inset graph shows the corresponding integral area (A) ratios: A_D/A_{D^*} , A_G/A_{D^*} , and A_D/A_G .

be used as a diagnostic of disruptions in the hexagonal framework of MWNTs and is induced by double resonance process.¹⁹

Usually the I_D/I_G ratio is taken as a measure of defect concentration. It has been argued that the G mode in the Raman spectra of carbon nanotubes originates from a defect induced double resonance scattering process.¹³ In order to get reliable information about the defect density it is necessary to include the intensity of the second order overtone mode D^* , which is due to two phonon processes and hence to first approximation independent of defect concentration.

To elucidate this controversy in Fig. 4 we show the relative intensities (I_D/I_D^* , I_G/I_D^* , and I_D/I_G) of the Raman peaks as a function of treatment condition using a 514.5 nm excitation wavelength. The inset of Fig. 4 displays the corresponding ratios using the integrated area of the peaks. It is clear that both ratios based on intensity or area calculations show similar trends. A series of nine spectra was acquired at different spots placed approximately 1 mm apart on each sample and the ratios were averaged. Pristine CNTs in powder form possessed the largest deviations.

Very similar trends and magnitudes are observed for I_D/I_D^* and I_G/I_D^* (A_D/A_{D^*} and A_G/A_{D^*}) ratios, which manifest that besides the D mode, the G mode in MWNTs originates from the same defect induced double resonance process. Therefore it is not appropriate to use the G mode as basis for normalization. The ratio I_D/I_G follows the same trend as well. However, the I_D/I_G ratio varies only between 0.97 and 1.21 (A_D/A_G varies between 1.16 and 1.32).

Figure 5 presents the relative intensity and integrated area ratios for 632.8 nm excitation wavelength. Although very similar to those recorded at 514.5 nm, the ratios have higher values upon excitation with longer excitation wavelength. However, all of them reveal a consistent trend. There is a reduction in I_D/I_D^* (and A_D/A_{D^*}) upon sonification of pristine nanotubes in DMF or refluxing in nitric acid. In short MWNTs, S have a higher I_D/I_D^* (and A_D/A_{D^*}) ratio compared to those treated in HNO_3 or DMF.

The high I_D/I_D^* (and A_D/A_{D^*}) ratio in P is related to the amorphous carbon originally present in the raw material. The

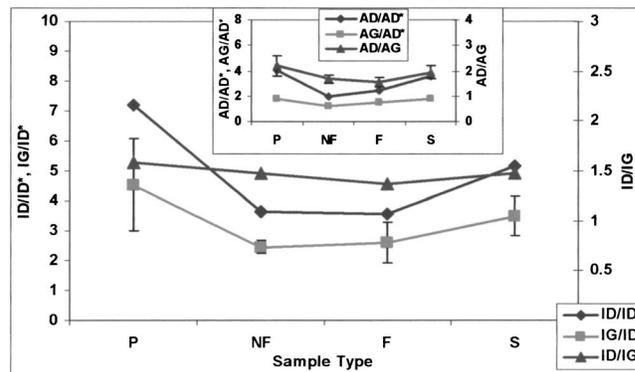


FIG. 5. Relative intensities: I_D/I_D^* , I_G/I_D^* , and I_D/I_G of the Raman peaks for P, NF, F, and S samples using a 632.8 nm excitation wavelength. Inset graph shows the corresponding integral area (A) ratios: A_D/A_{D^*} , A_G/A_{D^*} , and A_D/A_G .

relative intensity of the D mode decreases in F, which indicates that reflux in nitric acid is an effective purification step for removing carbon impurities. Sonification in strong acids (scheme 2) produces significant destruction in MWNTs as evident from the higher relative intensity of S compared to that of F. The increase in the relative intensity of the disorder mode D in S can also be attributed to an increased number of sp^3 hybridized carbon in the nanotube framework, derived from the oxygen functionalization.

Many researchers have found that ultrasonication in an organic solvent leads to debundling or dispersion of carbon nanotubes. Treatment of the as grown nanotubes in HCl helps us to remove the metal nanoparticles and introduces strong hydrogen bonds which encourage bundling. Highly polar solvents such as DMF can disrupt the hydrogen bonding and disperse the nanotubes. Dispersion of SWNTs in organic amide solvents has been attributed to the availability of a free electron pair.²⁰ Monthieux *et al.* found that sonication of their 3M HNO_3 refluxed SWNT in DMF introduced extensive further damage to the tube walls.¹¹

Figure 6 provides a comparison of the D and G peak positions for the P, NF, F, and S nanotubes using the 514.5 nm excitation wavelength. In principle the position of the D and G lines is shifted to higher wave numbers

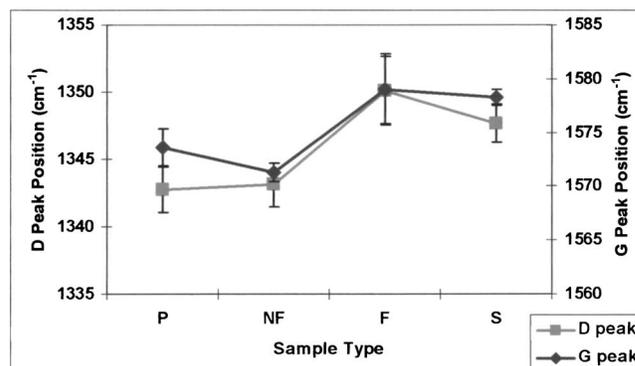


FIG. 6. Average D and G peak positions for P, NF, F, and S samples using a 514.5 nm excitation wavelength.

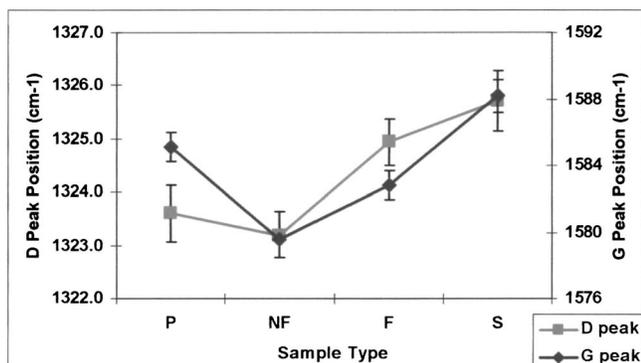


Fig. 7. Average D and G peak positions for P, NF, F, and S samples using a 632.8 nm excitation wavelength.

($\sim 7 \text{ cm}^{-1}$) for F and S nanotubes compared to P and NF. Previous experimental and theoretical work has shown that the high frequency tangential modes of carbon atoms in SWNTs shift substantially to lower frequencies for electron donors (n -type doping) or to higher frequencies for electron acceptors^{21,22} (p -type doping). Oxygen has an electronegative effect on the CNT structure acting like an electron withdrawing source similar to that of a p -type dopant. A plausible explanation for the observed upshift in the G band would be electron transfer from the π states in MWNTs to the oxygen atoms of nitric acid molecules, forming NO_3^- anions. The charge transfer behavior is in agreement with our XPS. This latter effect may be viewed as an intercalation of the nanotube lattice by oxidizing agents with the associated effects on the electronic properties of the nanotubes, a process which is quite familiar from the intercalation of graphite and fullerene agents by various acids.²³ Indeed HNO_3 intercalation has already been suggested by Bower *et al.*¹⁰ They identified an expansion in the inter-nanotube spacing and increase in the amount of hydrogen by x-ray diffraction and proton NMR measurements after the SWNTs were immersed into the HNO_3 for 2 h.

The acid treatment leading to the intercalation of acid molecules inside the rope lattice will exert a pressure on the tubes. Such a pressure is likely to upshift the D and G positions. It has been observed that for carbon nanotubes under hydrostatic pressure the compression strain results in the shortening of C–C bonds and corresponding shift of Raman G peak to higher frequency.²⁴ However, it is difficult to separate the effects of electron transfer from the carbon skeleton and the effects of strain due to the addition of acid molecules and anions in the interstitial channels between the tubes.

An upshift in D and G positions on the acid treated samples was also observed using the 632.8 nm excitation wavelength (Fig. 7). The position of the D and G lines is shifted to higher wave numbers (~ 3 and $\sim 7 \text{ cm}^{-1}$) for F and S nanotubes compared to P and NF. The trends in D and G modes differ for 514.5 and 632.8 nm excitation wavelengths due to resonance effects.¹⁸ A comparison of Figs. 6 and 7 illustrates that the D and G bands are dispersive. The D band frequency ω_D increases with laser excitation energy from 1323 to 1342 cm^{-1} (for the P nanotubes). The G band fre-

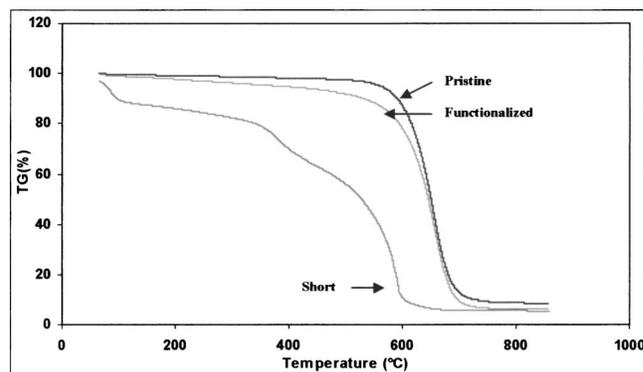


Fig. 8. TGA spectra of P, F, and S samples in flowing nitrogen atmosphere (residual weight: P $\sim 10\%$, F $\sim 6.3\%$, and S $\sim 4.3\%$).

quency ω_D decreases to a smaller degree, with a laser excitation energy in the range of 1573–1585 cm^{-1} (for the P nanotubes). The excitation energy dependence provides a signature that the Raman D and G modes originate from double resonance effects.

C. TGA

TGA was used to determine the functionalization degree and the total amount of residual metals in the samples. Figures 8 and 9 show the TGA analyses of the P, F, and S samples. The weight loss derivative curves directly reflect the occurrence of thermal events (such as the onset of burning) as a function of temperature. It is obvious that the TGA and DTGA (derivative of thermogravimetry) curves of the P and F samples show similar shapes in the same weight loss temperature range. The appearance of higher slope in the TGA plot, at temperatures below 500 °C for sample F, is associated with weight loss, caused by the detachment and fragmentation of oxygen group-terminated moieties. The residual components after thermal treatment at 850 °C are expected to be metal constituents. The residual weight fell from 10 wt % for the pristine material P to 6.3 wt % after acid treatment with scheme 1. DTGA plots of P and F samples show one single peak at about 650 °C associated with the decomposition of MWNTs.

In contrast, a two peak structure is observed in the DTGA curve of the S sample. The low temperature peak at around 380 °C is associated with amorphous carbon and oxygen

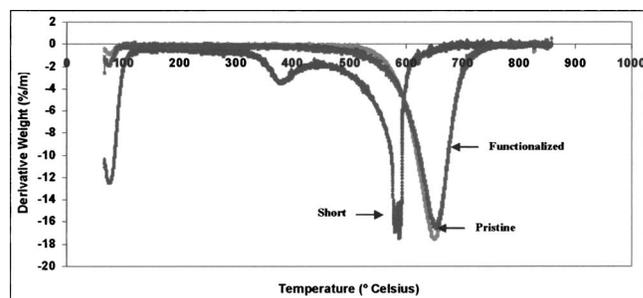


Fig. 9. Derivative TGA spectra of P, F, and S samples in flowing nitrogen atmosphere.

groups. The sharp drop of the MWNT decomposition peak indicates that S nanotubes decompose at a much faster rate in comparison to P and F samples. Also the sharp weight loss at temperatures below 500 °C, which corresponds to the removal of oxygen groups, offers a direct evidence for the different functionalization degree of scheme 2. The residual weight is reduced to 4.3 wt %. As expected, scheme 2 resulted in a higher degree of functionalization (thus more weight loss), compared to that of scheme 1. This observation is in agreement with the XPS data and Raman relative intensity ratios.

IV. SUMMARY

We presented changes in the first and second order Raman spectra of multiwalled carbon nanotubes (MWNTs) induced by two acid treatment schemes. Scheme 1 involved refluxing of MWNTs in HNO₃ acid and scheme 2 involved ultrasonication of 3:1 ratio in HNO₃ and H₂SO₄. The intensity of both the *D* and *G* energy Raman modes if normalized to the second order mode *D** mode follows similar trends upon acid treatments. Also the *D* and *G* peaks exhibited positive and negative shifts with increasing laser excitation energy. We interpret these results as an indication that the *G* mode in carbon nanotubes is defect induced, in a similar manner to the *D* peak. Both acid schemes cause an upshift of *D* and *G* Raman modes, due to intercalation of acid molecules exerting pressure on the *sp*² structure and extraction of electrons. XPS, TGA, and Raman intensity ratio results confirmed that scheme 2 produces a greater degree of functionalization and defect introduction.

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